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Army et al.

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(54) **OZONE CONVERTER WITH REPLACEABLE CORE**

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(65) **Prior Publication Data**

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(57) **ABSTRACT**

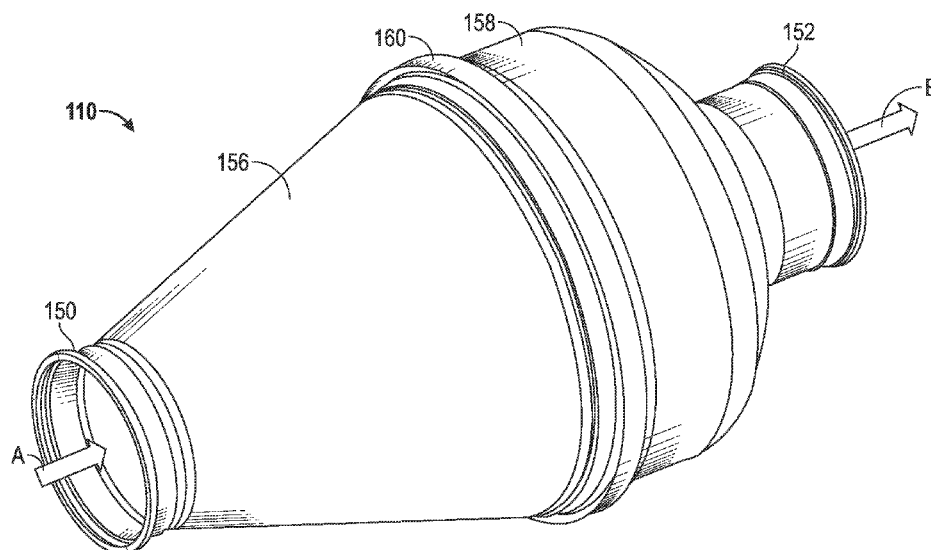
(51) **Int. Cl.**
C01B 13/02 (2006.01)
B01D 53/86 (2006.01)
B64D 13/00 (2006.01)
B64D 13/06 (2006.01)

An ozone converter includes an inlet housing having an inlet at a first end and an inlet housing flange at a second end and an outlet housing having outlet housing flange at a first end and an outlet at a second end. The ozone converter also includes a removable coupling holding the inlet housing and the outlet housing in a fixed relationship to one another and a core disposed at least partially within one of the inlet housing flange and outlet housing flange. The core includes a core flange disposed at least partially between the inlet housing flange and outlet housing flange such that core is held in a fixed position relative to one or both of the inlet and outlet housings.

(52) **U.S. Cl.**
CPC **C01B 13/0203** (2013.01); **B01D 53/8675** (2013.01); **B64D 13/00** (2013.01); **B01D 2259/4566** (2013.01); **B64D 2013/0685** (2013.01)

(58) **Field of Classification Search**
CPC A62B 21/00; A62B 19/02; C01B 13/0296
USPC 422/120
See application file for complete search history.

10 Claims, 6 Drawing Sheets



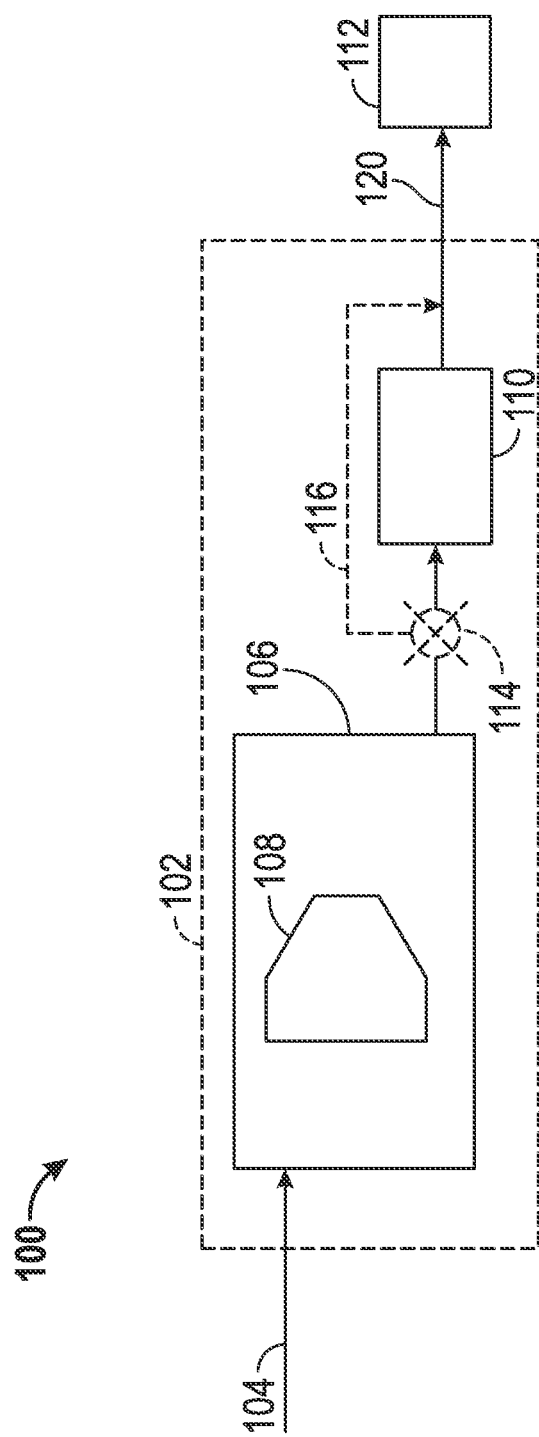


FIG. 1

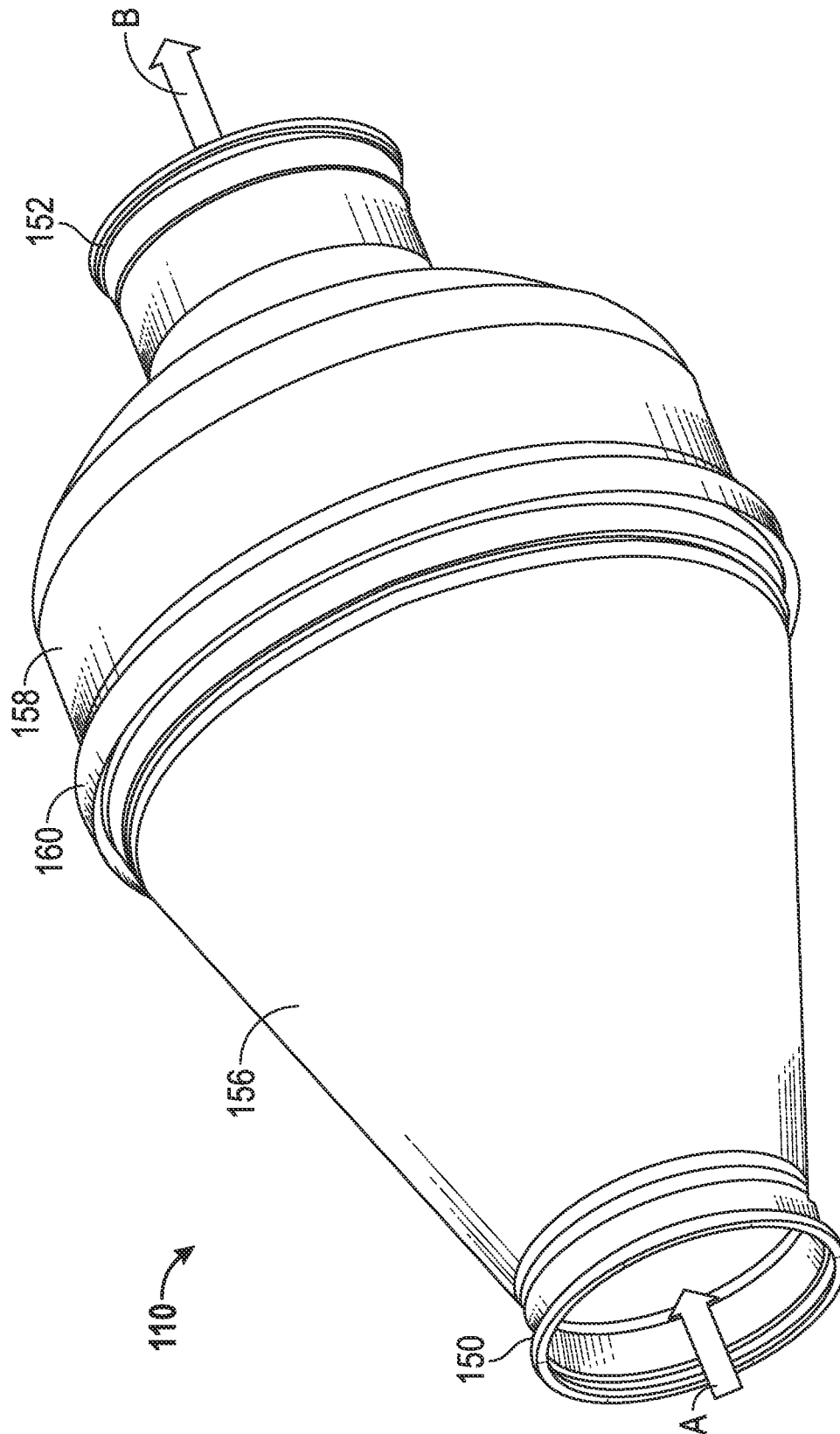


FIG. 2

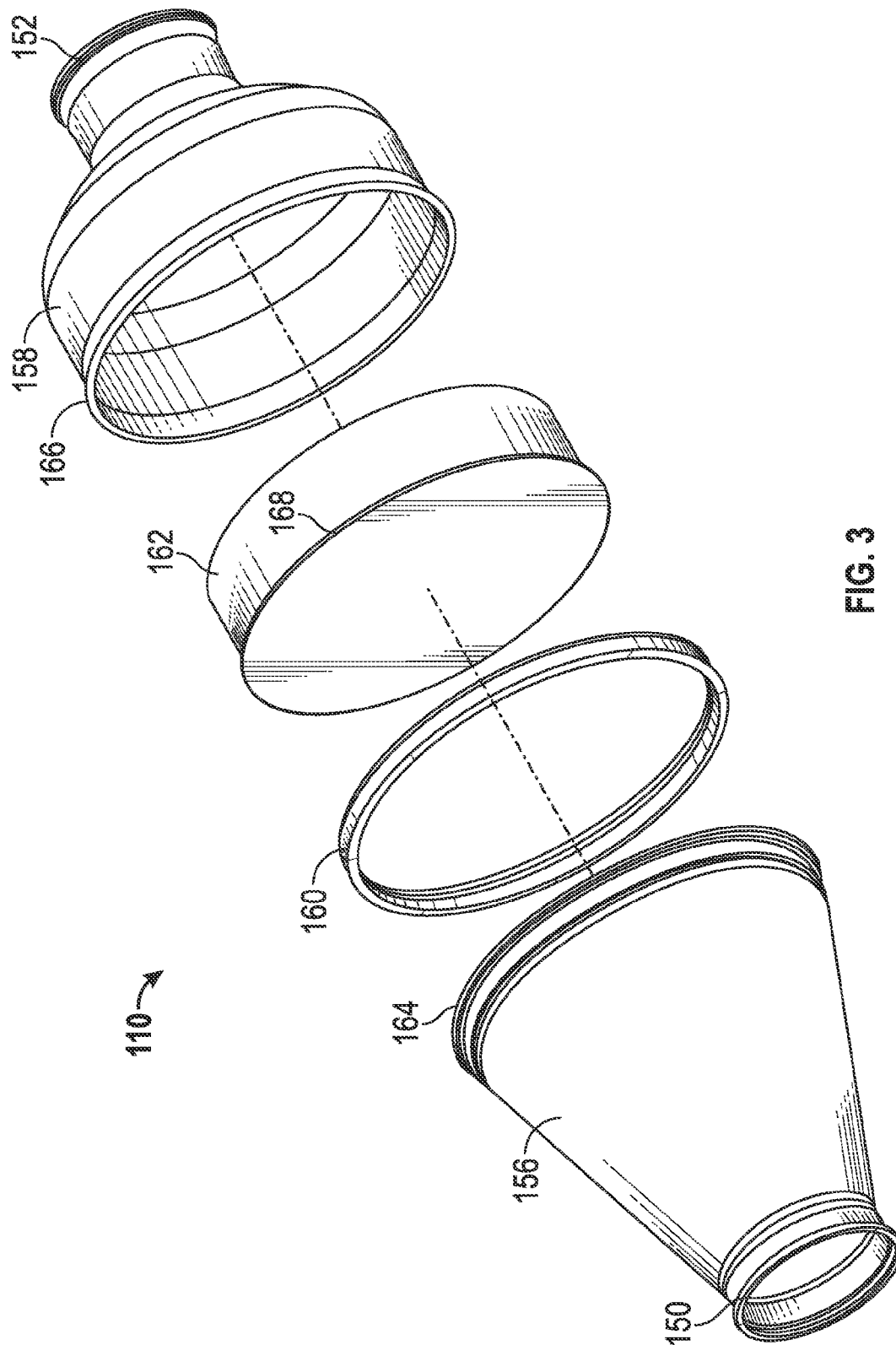


FIG. 3

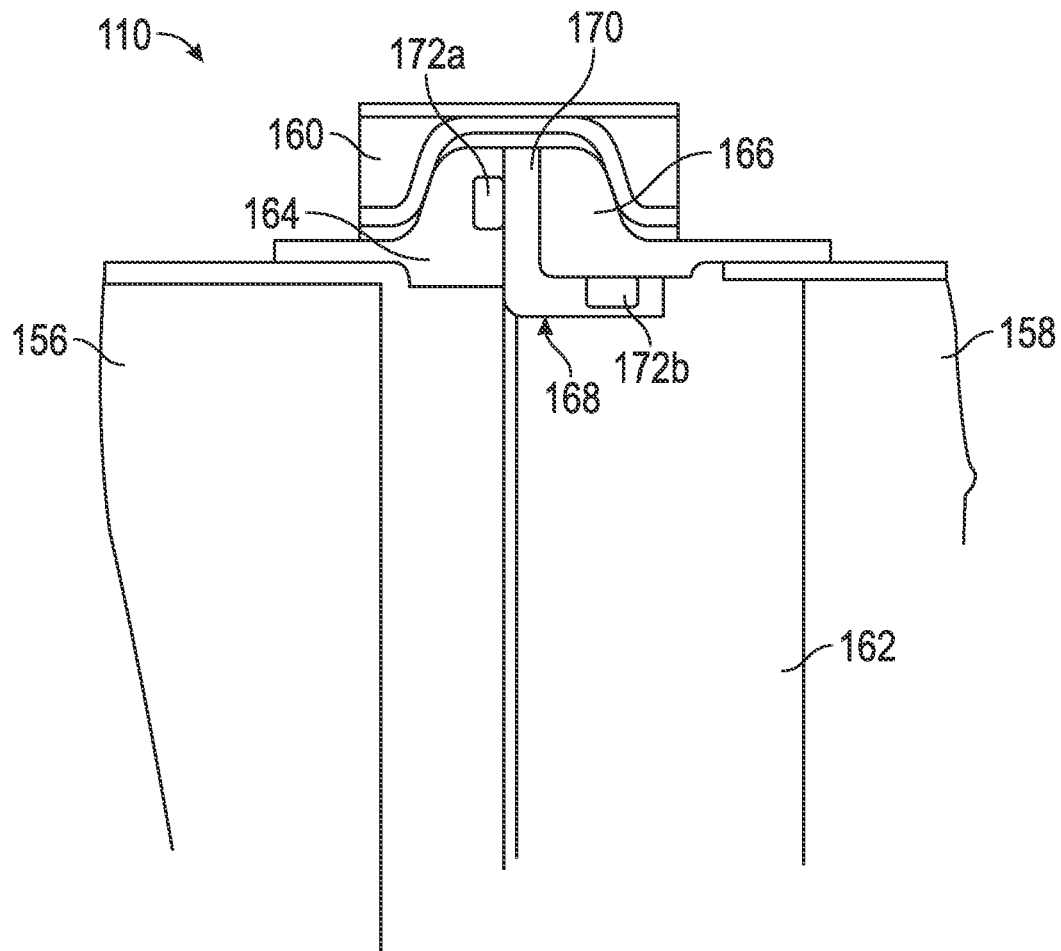


FIG. 4

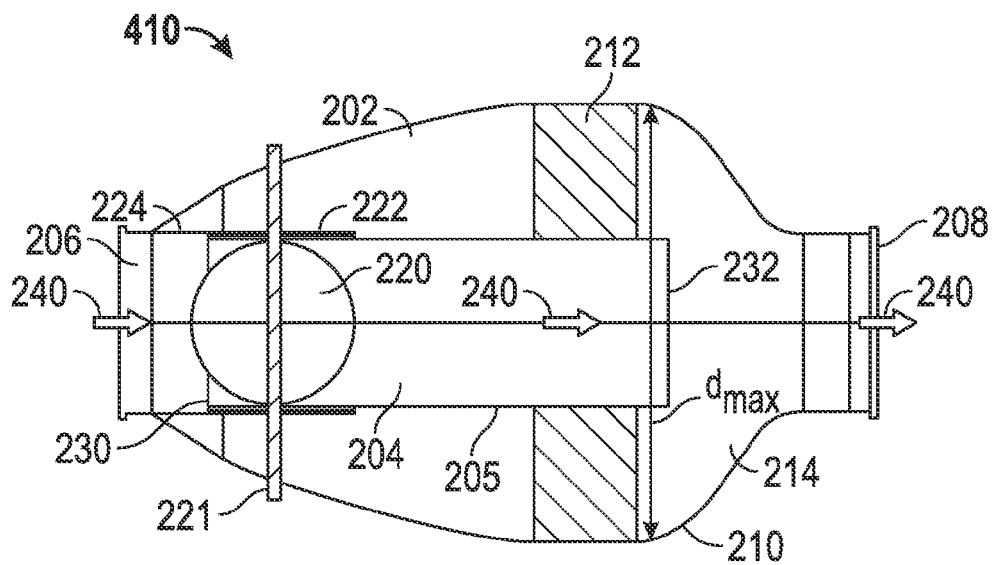


FIG. 5

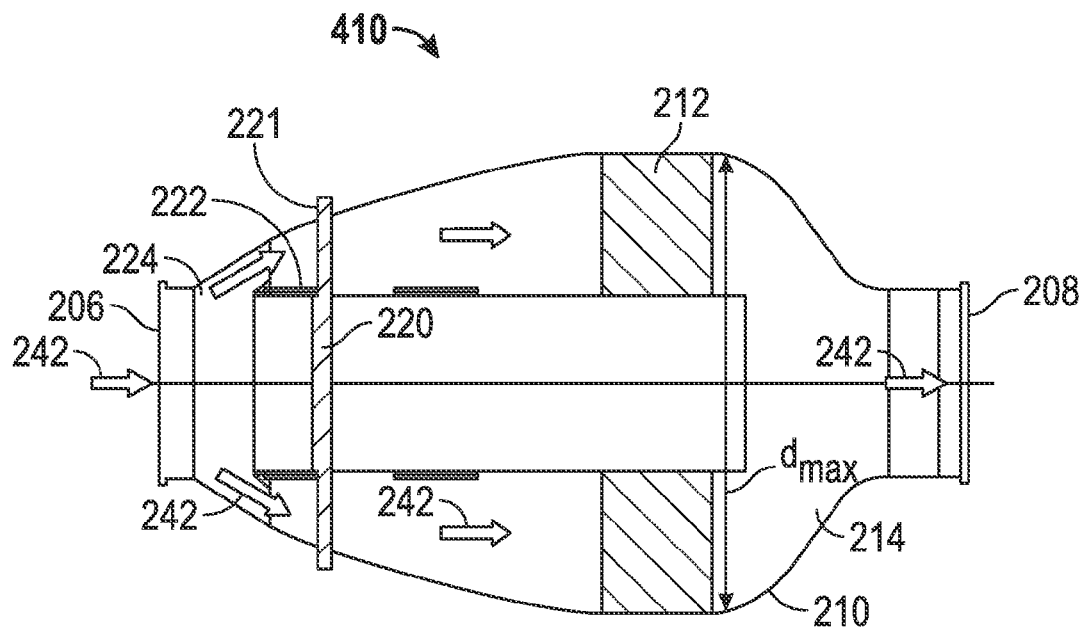


FIG. 6

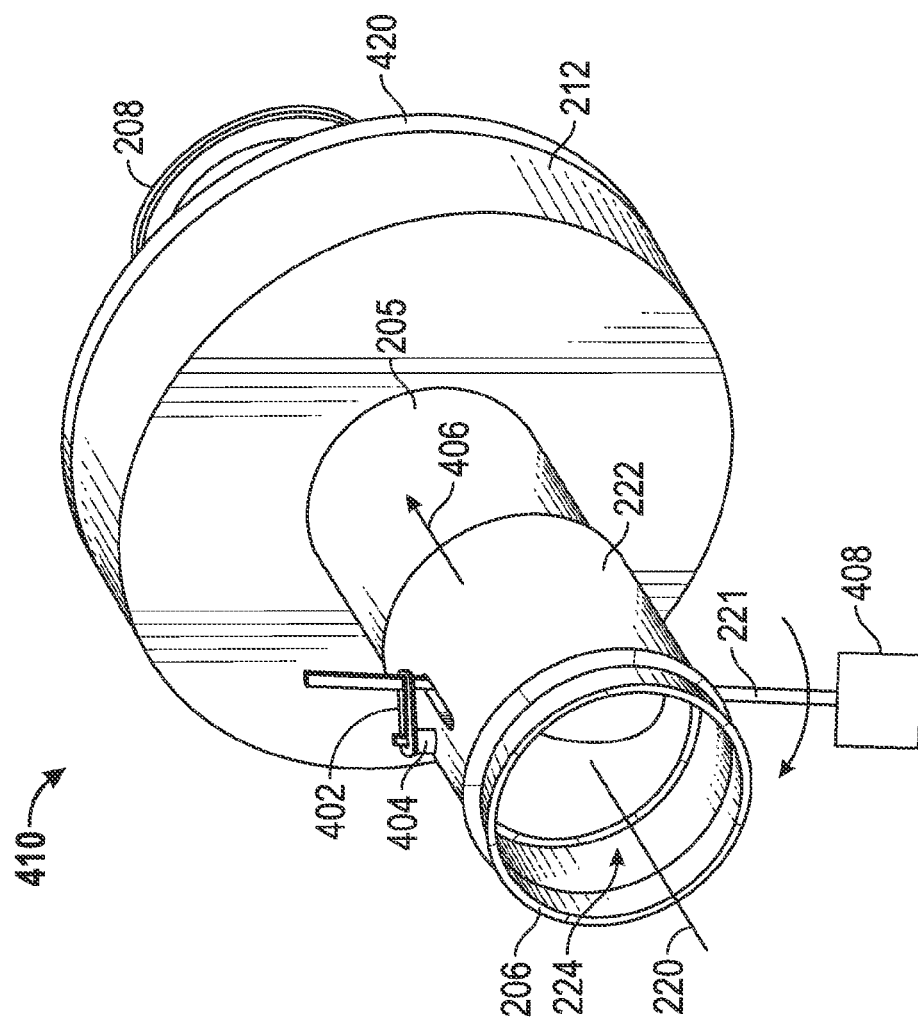


FIG. 7

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OZONE CONVERTER WITH REPLACEABLE CORE

BACKGROUND OF THE INVENTION

The subject matter disclosed herein relates to an ozone converter and in particular to an ozone converter for use with an aircraft environmental control system.

Aircraft have power systems that are comprised of several components, such as an engine, an environmental control system and a thermal management system. These systems are designed relatively independently from each other with power being transferred from one system to another.

The environmental control system supplies pressurized air to the cabin and flight deck of an aircraft. The ambient air is drawn either from the compressor stage of an engine (a bleed air system) or a dedicated compressor. At high altitude (e.g., greater than 20,000 ft (6096 m)), the ambient air contains unacceptable levels of ozone (O₃). Passenger comfort and/or compliance with regulations or agreements can limit the amount of ozone provided to the cabin and flight deck. As such, commercial aircraft generally include an ozone converter that converts ozone to oxygen (O₂).

Ozone converters typically include an ozone-converting core (core) that includes a catalyst which causes the ozone to decompose to oxygen. These cores can be expensive.

BRIEF DESCRIPTION OF THE INVENTION

According to one embodiment, an ozone converter that includes an inlet housing having an inlet at a first end and an inlet housing flange at a second end and an outlet housing having outlet housing flange at a first end and an outlet at a second end is disclosed. The ozone converter of this embodiment includes a removable coupling holding the inlet housing and the outlet housing in a fixed relationship to one another and a core disposed at least partially within one of the inlet housing flange and outlet housing flange. The core includes a core flange disposed at least partially between the inlet housing flange and outlet housing flange such that core is held in a fixed position relative to one or both of the inlet and outlet housings.

According to another embodiment, a system includes a source of input air, one or more air parameter adjusting devices that change one or both of the temperature and pressure of the input air to produce conditioned air, and an ozone converter that reduces the ozone content of the conditioned air to produce output air. The ozone converter of this embodiment includes an inlet housing having an inlet at a first end and an inlet housing flange at a second end and an outlet housing having outlet housing flange at a first end and an outlet at a second end is disclosed. The ozone converter of this embodiment includes a removable coupling holding the inlet housing and the outlet housing in a fixed relationship to one another and a core disposed at least partially within one of the inlet housing flange and outlet housing flange. The core includes a core flange disposed at least partially between the inlet housing flange and outlet housing flange such that core is held in a fixed position relative to one or both of the inlet and outlet housings.

BRIEF DESCRIPTION OF THE DRAWINGS

The subject matter which is regarded as the invention is particularly pointed out and distinctly claimed in the claims included at the conclusion of the specification. The foregoing and other features, and advantages of the invention are appar-

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ent from the following detailed description taken in conjunction with the accompanying drawings in which:

FIG. 1 is a block diagram illustrating a system in which embodiments of the present invention can be implemented;

FIG. 2 is a perspective view of an ozone converter according to one embodiment of the present invention;

FIG. 3 is an exploded view of an ozone converter according to one embodiment of the present invention;

FIG. 4 is a cross-section of a portion of the ozone converter shown in FIG. 3;

FIG. 5 is cut-away side view of an ozone converter having an internal bypass in the open position according to one embodiment of the present invention;

FIG. 6 is cut-away side view of an ozone converter having an internal bypass in the closed position according to one embodiment of the present invention; and

FIG. 7 is a perspective view of an ozone converter without its external shell to illustrate features of an ozone converter according to one embodiment.

DETAILED DESCRIPTION OF THE INVENTION

FIG. 1 illustrates a system **100** in which embodiments of the present invention may be implemented. The system **100** can be part of an aircraft or any other type of apparatus that can cause the system **100** to be moved in a forward direction. For clarity, the following description will assume that the system **100** is part of an aircraft but it is not so limited. Further, it shall be understood that the ozone converters disclosed herein need not be part of an environmental control system as described below but, rather, could be part of other systems such as an inerting system.

The system **100** illustrated in FIG. 1 includes an environmental control system (ECS) **102**. The ECS **102** receives input air **104** and provides output air **120** to a location **112** within an apparatus. For example, the location **112** could be the flight deck or passenger compartment of an aircraft. It shall be understood that the ECS **102** shown in FIG. 1 is extremely simplified and could include many other or different elements.

As illustrated, the ECS **102** includes an air parameter adjusting unit **106**. The air parameter adjusting unit **106**, generally, converts the pressure and/or temperature of the input air **104** to a desired level. In one embodiment, the input air **104** is bleed air from a compressor section of an engine. In another embodiment, the input air **104** is ram air received directly from the atmosphere. Regardless of the source of the input air **104**, the air parameter adjusting unit **106** may include a parameter adjustment device **108** that can be operated to adjust the temperature/pressure of the input air **104**. The parameter adjustment device **108** includes a turbine and/or a compressor. In one embodiment, the parameter adjustment device **108** is an electric compressor that compresses ram air.

If the input air **104** is received while the aircraft is at high altitude, there may a requirement (e.g., contractual or regulatory) that ozone be removed from the input air **104** before being provided to location **112** as output air **120**. To that end, the ECS **102** also includes an ozone converter **110** coupled between the air parameter adjusting unit **106** and the location **112**. The exact location of the ozone converter **110** can be varied from that shown in FIG. 1 in different embodiments of the present invention.

As discussed above, in some cases it may be desirable to bypass the ozone converter **110** when the ECS **102** receives input air **104** from a low altitude source. To accomplish this, one approach was to include bypass line **116** and diverter **114**

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that caused the input air **104** to be bypassed around the ozone converter **110**. In FIG. **1**, bypass line **116** and diverter **114** are shown in dashed line to indicate that they are not required (or even desired) components of the ECS **102** according to one embodiment.

Embodiments of the present invention are directed to an ozone converter **110** that can be used in the system **100**. According to one embodiment, the ozone converter **110** includes a removable core. The core is the element that removes some or all of the ozone passing through ozone converter **110**.

In prior art applications, the ozone converter included a housing formed of a metal such as titanium. The housing is typically formed of two portions that are welded together after the core is inserted. If the core needs to be replaced, the weld can be broken and then again welded together. In some instances, however, a second core replacement may be needed. In such a case the entire ozone converter may need to be replaced because the housing may not be able to withstand another breaking/welding.

In one embodiment, the ozone converter **110** includes an internal bypass that allows air to bypass the ozone converter's core without requiring a separate external bypass (e.g., without requiring either diverter **114** or bypass line **116**). Of course, the inclusion of diverter **114** or bypass line **116** into ECS **102** does not change the fact that any system that includes an ozone converter **110** as disclosed herein is within the scope of the present invention. In some cases, the ozone converter **110** can save space in ECS **102** because diverter **114** and bypass line **116** are not required. Removal of such elements may provide a space saving that exceeds any increase in size of the ozone converter **110** due to the provision on an internal bypass within the ozone converter **110** as disclosed herein.

FIG. **2** shows a perspective view of an example of an ozone converter **110** according to embodiment. The ozone converter **110** includes an inlet **150** into which inlet air A enters the ozone converter **110** and an outlet **152** through which outlet air B exits the ozone converter **110**. Some or all of the ozone contained in inlet air A is removed in the ozone converter **110** such that the outlet air B has less ozone in it than the inlet air A. To this end, the ozone converter **110** includes a core **162** (FIG. **3**) that removes some or all of the ozone from the inlet air A to produce outlet air B.

In FIG. **2**, the ozone converter **110** is shown as including an inlet housing **156** and an outlet housing **158**. In one embodiment, one or both of the inlet and outlet housings **156**, **158** are formed of titanium or a titanium alloy. The inlet and outlet housings **156**, **158** are coupled together by a removable coupling **160** such as V-band coupling. It shall be understood that the removable coupling could be any type of removable coupling such as a bolted flange coupling or other means either now known or later developed for coupling two flanged members together. In the bolted flange coupling, the flanges (described below) can include holes through them and bolts or other fasteners are used to hold the elements together.

The particular shape of the inlet and outlet housings **156**, **158** can be varied. At least one of them, however, is shaped to receive a core. The core may be formed as a honeycomb lattice or a spiral wound core or any other configuration capable of removing ozone from an air flow.

FIG. **3** shows an exploded view of the ozone converter **110** shown in FIG. **2**. The core **162** is sized such that at least a portion of it fits within the outlet housing **158**. It shall be understood, however, the core **162** could be sized such it fits within a portion of the inlet housing **156** instead of or in addition to the

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outlet housing **158**. However, for ease of explanation, the following description and Figures show the core in the outlet housing **158**.

The inlet housing **156** includes an inlet housing flange **164** and the outlet housing **158** includes an outlet housing flange **166**. The removable coupling **160** mates with these flanges **164**, **166** and, thereby, holds the inlet and outlet housings **156**, **158** in a fixed relationship to one another. In prior applications, the core **162** was attached within the inlet/outlet housings by a weld that attached the two housing portions together. In one embodiment, no weld is needed. In one embodiment, the core **162** includes a flange **168** sized such that it will may be disposed between portions of the inlet housing flange **164** and the outlet housing flange **166**. In this manner, the removable coupling **160** can hold the inlet and outlet housings **156**, **158** together and secure the core **162** in a fixed position within the volume created within the inlet and outlet housings **156**, **158**.

FIG. **4** shows a portion of a cross-section of the ozone converter **110** at in the area surrounding the removable coupling **160**. In the embodiment shown in FIG. **4**, the core **162** includes core flange **168**. The core flange **168** is shown as a separate element from the core **160** but is shall be understood that the core flange **168** could be integral with the core **160**. The inlet and outlet housings **156**, **158**, include, respectively, inlet housing flange **164** and outlet housing flange **166**. Again, these flanges **164**, **166** are shown as being separate from their respective housings but they could be integral. The flanges **164**, **166** are held to in a fixed relationship to one another by removable coupler **160**. As illustrated, the core flange **168** includes a portion **170** disposed between the inlet housing flange **164** and the outlet housing flange **166**. In this manner, the core **162** may be held in a fixed position within the ozone converter **110**. In the illustrated embodiment, one or more seals **172a**, **172b** may be included to form air tight seals between the various components disclosed herein.

As mentioned above, in one embodiment, the ozone converter may include an an internal bypass that allows air to bypass the ozone converter's core without requiring a separate external bypass (e.g., without requiring either diverter **114** or bypass line **116**; FIG. **1**). FIG. **5** illustrates an embodiment of an ozone converter **410** in the "open" or "bypass" state. The ozone converter **410** includes two separate air passages through which air can pass through it. In particular, the ozone converter **410** includes an outer passage **202** and an internal bypass **204**. In this embodiment, the outer passage **202** surrounds at least a portion of the internal bypass **204**. It shall be understood, that while not particularly shown in FIG. **4**

The ozone converter **410** includes an inlet **206** and an outlet **208**. Regardless of the state of the ozone converter **410**, air enters at inlet **206** and exits at outlet **208**. In the illustrated embodiment, the inlet **206** and outlet **208** are connected to one another by an exterior shell **210**, which is also referred to as outer shell or outer housing **210**. The term "downstream" as used herein related to components or locations shall refer to the order in which a substance (e.g. air) traverses the components. In particular, a component or location is downstream of another if air passes through the component or location after passing through the other component or location. For example, assuming air is flowing from left to right in FIG. **2**, outlet **208** is downstream of inlet **206**. Conversely, and in the same vein, inlet **206** is upstream of outlet **208**.

Enclosed within the outer shell is a core **212**. The core **212** can be formed of any type of material that causes or otherwise aids in the conversion of ozone into oxygen. For instance, in one embodiment, the core **212** is formed at least partially of

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palladium. In one embodiment, the internal bypass 204 passes through the core 212. That is, air that enters the internal bypass 204 can traverse from the inlet 206 to the outlet 208 without contacting the core 212. In one embodiment, the internal bypass 204 is arranged along a central axis 214 of the ozone converter 410 and has a generally cylindrical shape. A bypass cylinder 205 defines the internal bypass 204 in one embodiment.

The bypass cylinder 205 includes a blocking element 220 disposed therein. In one embodiment, the blocking element 220 is circular disc. The blocking element 220 can be translated from an open position where air can travel through the internal bypass 204 to a closed position where it blocks air from passing through internal bypass 204. As such, the blocking element 220 has area that is the same or nearly the same as an area of an inner diameter of the bypass cylinder 205 so that it can effectively block air from traveling through the bypass cylinder 205 when the ozone converter 410 is in the bypass state. In one embodiment, the translation from the open to closed position (and vice-versa) can be effected by rotation of a rod 221 to which the blocking element 220 is coupled. In combination, the rod 221 and the blocking element 220 form a butterfly valve. As illustrated, the rod 221 passes through the walls of the bypasses cylinder 205 at two locations.

In the illustrated embodiment, air is prevented from entering the outer passage 202 by a blocking sleeve 222 that surrounds a portion of the bypass cylinder 205 proximal the inlet 206. The blocking sleeve 222 is arranged such that when the blocking element 220 is in the open position (e.g., the ozone converter 410 is in the bypass state), the blocking sleeve 222 blocks air from entering an outer passage opening 224 that exists between the inlet 206 and an end 230 of the bypass cylinder 205. As generally described above, in one embodiment, the other end 232 of the bypass cylinder 205 extends to a location downstream of the core 212. It shall be understood, however, that the blocking sleeve 222 could be disposed within the bypass cylinder 205 in one embodiment. In FIG. 2, the path of air through the ozone converter 110 is shown by arrows A & B.

Referring now to both FIGS. 5 and 6, as the rod 221 is rotated, the blocking element 220 translates from the open position (FIG. 5) to the closed position (FIG. 6). In addition, the blocking sleeve 222 is moved in the downstream direction such that air is allowed to enter outer passage 202 through outer passage opening 224. Thus, in FIG. 6, the air travels as illustrated by arrows 242 and contacts the core 212.

The outer shell 210 can take on any shape but in one embodiment, the outer shell 210 has a cross-sectional diameter (d) that increases from the inlet 206 to a maximal value d_{max} at or downstream of the core 212. In one embodiment, the outer shell 210 decreases in diameter from the location downstream of the core 212 to the outlet 208. The increase in diameter causes the air to slow and increases the dwell time of the air in the core 212. The particular shaping of the shell 210 can be adjusted such that a desired dwell time of the air in the core 212 can be achieved.

FIG. 7 shows the ozone converter 110 without an outer shell. The converter 410 includes the same or similar components as those described above. In addition, the rod 221 is shown coupled to a rotary actuator 408. The rotary actuator 408 can impart rotary motion to the rod 221 to cause variation of the orientation of blocking element 220 to rotate from the open position shown in FIG. 5 to the closed position shown in FIG. 6.

In the illustrated embodiment, the rod 221 is coupled to the blocking sleeve 222 by a connection assembly. As illustrated, the rod 221 passes through the walls of the blocking sleeve

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222 at two locations. The connection assembly includes a rod crank 402 that extends from and is fixedly attached to the rod 221. The rod crank 402 mates with a sleeve projection 404 that is fixedly attached to the blocking sleeve 222. As illustrated in FIG. 5, the outer passage opening 224 is covered by blocking sleeve 222 so air flows through the bypass cylinder 205 and does not contact the core 212. While one orientation of a connection assembly is shown that includes rod crank 402 and sleeve projection 404, it shall be understood that other configurations can be utilized. In the illustrated embodiment, as the rod 221 is rotated (e.g., clockwise as shown in FIG. 7), it causes rod crank 402 to impart motion in the direction shown by arrow 406 to blocking sleeve 222. This motion causes the blocking sleeve 222 to move away from the inlet 206 to expose outer passage opening 224 to allow air to flow in the manner shown in FIG. 6.

In FIG. 7, a core flange 420 is illustrated as part of core 212 to make clear that the core bypass system as shown in FIGS. 5-7 could be implemented with a removable connection between outer housings as described with respect to FIGS. 2-4.

While the invention has been described in detail in connection with only a limited number of embodiments, it should be readily understood that the invention is not limited to such disclosed embodiments. Rather, the invention can be modified to incorporate any number of variations, alterations, substitutions or equivalent arrangements not heretofore described, but which are commensurate with the spirit and scope of the invention. Additionally, while various embodiments of the invention have been described, it is to be understood that aspects of the invention may include only some of the described embodiments. Accordingly, the invention is not to be seen as limited by the foregoing description, but is only limited by the scope of the appended claims.

The invention claimed is:

1. An ozone converter comprising:

an inlet housing having an inlet at a first end and an inlet housing flange at a second end;

an outlet housing having outlet housing flange at a first end and an outlet at a second end, wherein the inlet and outlet housings form an outer housing;

a removable coupling holding the inlet housing and the outlet housing in a fixed relationship to one another;

a core that converts ozone into oxygen via a catalytic reaction disposed at least partially within one of the inlet housing flange and outlet housing flange, the core including a core flange disposed at least partially between the inlet housing flange and outlet housing flange such that core is held in a fixed position relative to one or both of the inlet and outlet housings;

a bypass cylinder disposed between the inlet and the outlet and that passes through the core such that air within the bypass cylinder does not contact the core; and

a blocking sleeve that surrounds a portion of the bypass cylinder and that is moveable from a first position to a second position, wherein in the first position air that enters in the inlet is directed by the blocking sleeve into the bypass cylinder and in the second position air that enters the inlet is allowed to enter an outer passage between the bypass cylinder and the outer housing.

2. The ozone converter of claim 1, wherein the removable coupling is a V-band.

3. The ozone converter of claim 1, wherein the removable coupling is formed by bolts passing through holes formed in the inlet housing flange and outlet housing flange.

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4. The ozone converter of claim 1, wherein the removable coupling is formed by bolts passing through holes formed in the inlet housing flange, outlet housing flange, and the core flange.

5. The ozone converter of claim 1, wherein the outer housing has a cross-sectional diameter that increases from the position near the inlet to a maximum value at or near the core.

6. The ozone converter of claim 5, wherein the cross-sectional diameter decreases from the maximum value to a smaller value at the outlet.

7. A system comprising:

a source of input air;

one or more air parameter adjusting devices that change one or both of the temperature and pressure of the input air to produce conditioned air; and

an ozone converter that reduces the ozone content of the conditioned air to produce output air, the ozone converter including:

an inlet housing having an inlet at a first end and an inlet housing flange at a second end;

an outlet housing having outlet housing flange at a first end and an outlet at a second end, wherein the inlet and outlet housings form an outer housing;

a removable coupling holding the inlet housing and the outlet housing in a fixed relationship to one another; and

a core that converts ozone into oxygen via a catalytic reaction disposed at least partially within one of the

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inlet housing flange and outlet housing flange, the core including a core flange disposed at least partially between the inlet housing flange and outlet housing flange such that core is held in a fixed position relative to one or both of the inlet and outlet housings;

a bypass cylinder disposed between the inlet and the outlet and that passes through the core such that air within the bypass cylinder does not contact the core; and

a blocking sleeve that surrounds a portion of the bypass cylinder and that is moveable from a first position to a second position, wherein in the first position air that enters in the inlet is directed by the blocking sleeve into the bypass cylinder and in the second position air that enters the inlet is allowed to enter an outer passage between the bypass cylinder and the outer housing.

8. The system of claim 7, wherein the removable coupling is a V-band.

9. The system of claim 7, wherein the removable coupling is formed by bolts passing through holes formed in the inlet housing flange and outlet housing flange.

10. The system of claim 7, wherein the removable coupling is formed by bolts passing through holes formed in the inlet housing flange, outlet housing flange, and the core flange.

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